

# Smooth & Seamless

## Hygienic Doors for the Food Sector



### Applications:

- Food Processing Factories
- Bakeries
- Supermarkets
- Dairies
- Abattoirs
- Kitchen/Catering Facilities
- Breweries

- Bacteria Resistant
- Water Resistant
- Fire Resistant
- Impact Resistant



GRP Hinged, fire/non fire rated Hygienic Doors



GRP Sliding, fire/non fire rated Hygienic Doors



Hinged/Sliding, Insulated Chiller Freezer Doors



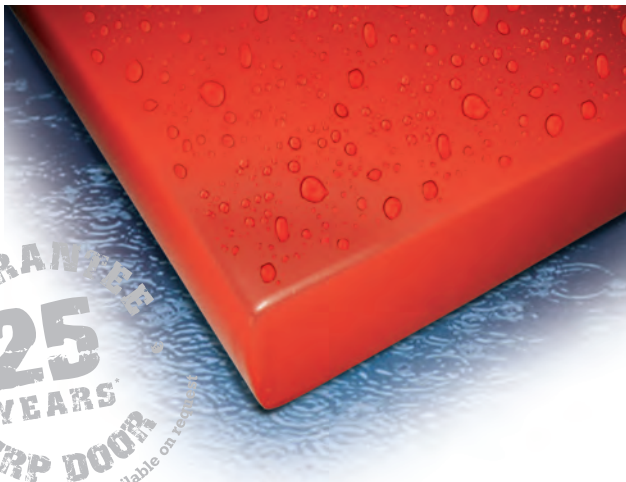
Hygienic Rapid Roller Doors



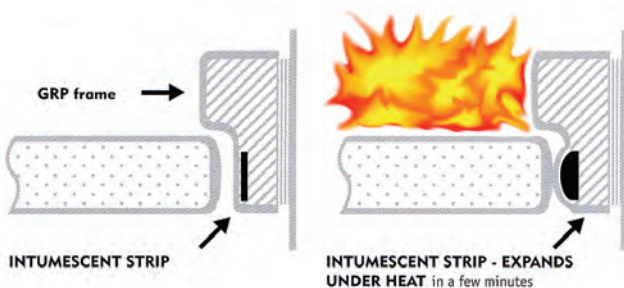
High Impact Hygienic Traffic Doors

### Why Use GRP Doors?

- Smooth seamless doorblade, which is easy to clean, will not harbour bacteria
- Built in colour, - maintenance free
- Available with antibacterial protection
- Lightweight, strong, durable
- Water resistant – will not warp, swell, rust, or rot.
- Fire resistant up to four hours  
(patented concealed intumescent strip)



Fire resistance up to four hours to BS 476 Part 22, with patented concealed intumescent strip - maintaining the seamless construction





# Dortek Hygienic Doors for the Food Industry

Used by everyone throughout your facility, doors can be a major source of contamination spread, if incorrectly specified.

Dorteks range of doors meet the increasing standards of hygiene, food safety and fire insurance requirements of the food industry, which states; **“doors must be easy to clean, disinfect, and have a smooth non-absorbant surface”** (General Food Hygiene Regulations 1995).

## About Us

Dortek manufacture, supply and install a range of hygienic doors developed specifically for the Food Industry. With a 35 year manufacturing history, Dortek provide confidence from initial specification through to installation and service.

## GRP DOORS

- Hinged and sliding seamless moulded GRP doors in a range of built-in standard colours. Easy to clean ideal in wet areas requiring little maintenance. Full range of factory fitted quality door fittings to clients specification.
- Fire resistance up to 4 hours tested to BS476 with patented hygienic concealed intumescent strips maintaining the seamless construction.
- Choice of frames in GRP, stainless steel or aluminium for insulated panels or masonry/steel constructions.
- Manual or automatic operation with safe reliable electric drive units fully compliant to the latest standards

## CHILLER/FREEZER DOORS

- Hinged and sliding insulated doors finished in food safe white coated or stainless steel sheet for temperatures down to -30 C.
- Robust construction with heavy duty rail system and furniture
- Fire resistance up to 1 Hour in accordance with the new European NEN-EN 1634-1: 2001 standards
- Frames in food safe white coated or stainless steel sheet
- Manual or automatic operation with safe reliable electric drive units fully compliant to the latest standards

## RAPID ROLLER DOORS

- Fast acting roller doors for internal and external use with tough multilayer polyester anti-static door panel and unique patented balance system
- Side and top covers in a choice of food safe or stainless steel sheet
- Reliable safe drive with variable speeds up to 2.5 metres per second



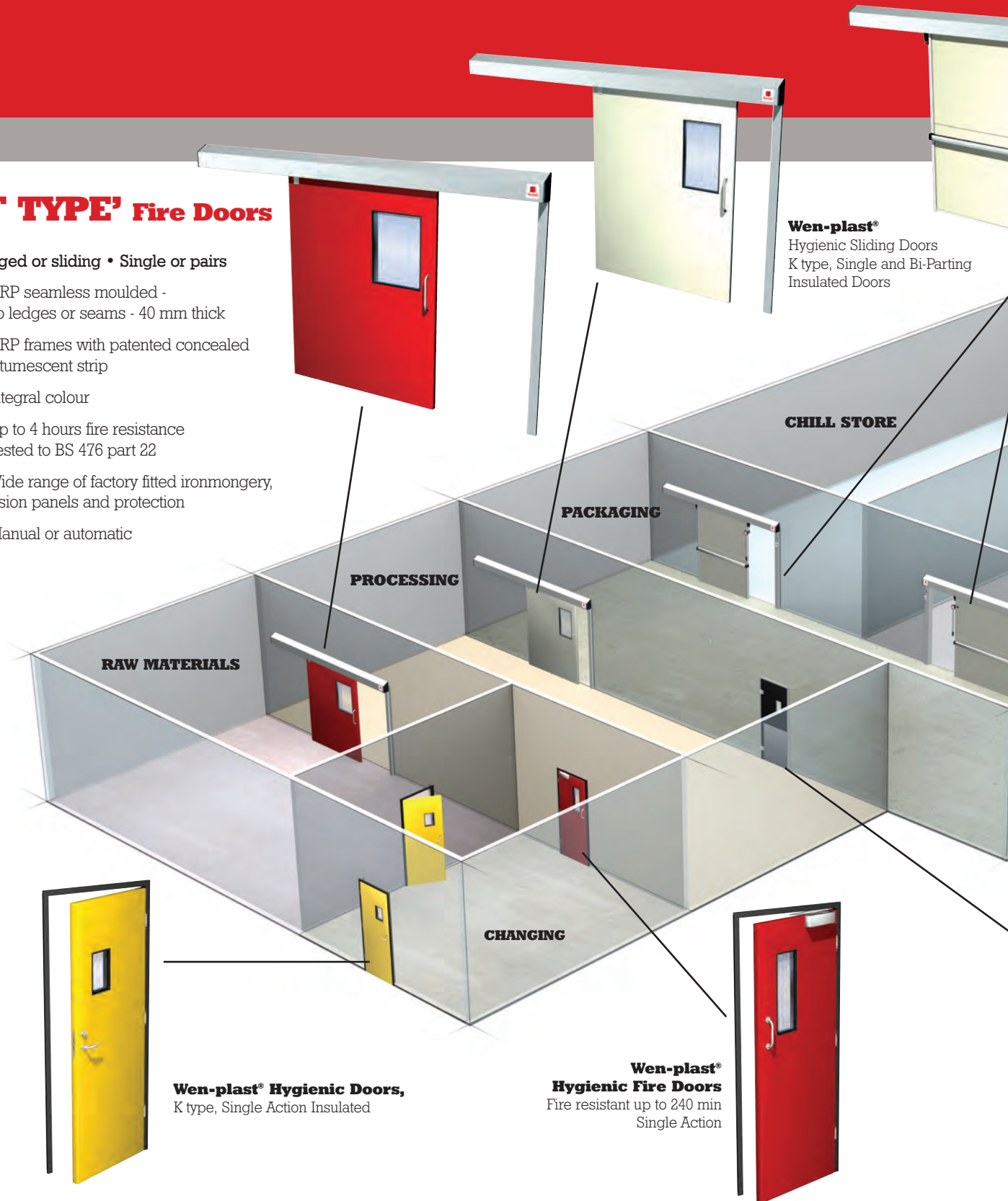
# The Dorteck Range of Foodsafe Doors

- GRP Hygienic Doors
- Insulated Chiller/Freezer Doors
- Fast Acting Doors

## 'F TYPE' Fire Doors

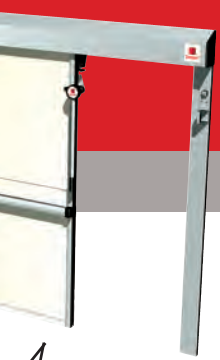
Hinged or sliding • Single or pairs

- GRP seamless moulded - no ledges or seams - 40 mm thick
- GRP frames with patented concealed intumescent strip
- Integral colour
- Up to 4 hours fire resistance Tested to BS 476 part 22
- Wide range of factory fitted ironmongery, vision panels and protection
- Manual or automatic



# Dorteck GRP Food Safe Doors: Maintenance

Food Processing Factories  
 Bakeries  
 Supermarkets  
 Dairies  
 Abattoirs  
 Kitchen/Catering Facilities  
 Breweries



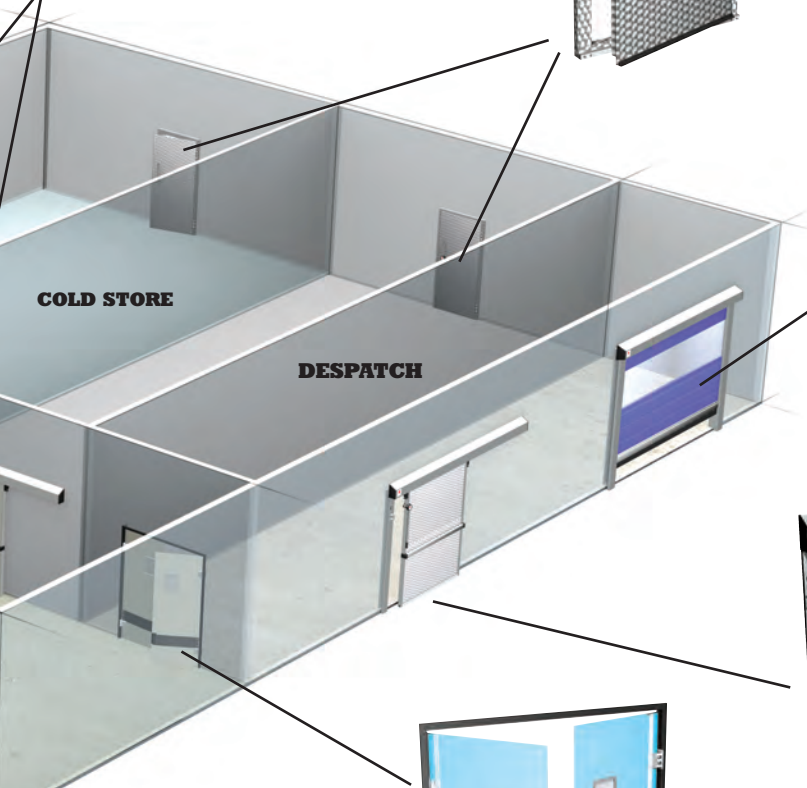
**Chiller and Freezer Sliding Doors**  
 (inc. 1 hour fire resistance)



**Chiller and Freezer Hinged Doors**



**Dortek Rapid Roller Doors**



**Insulated Sliding Doors**



**Wen-plast® Hygienic Traffic Doors,**  
 S Type Double Action  
 R Type Double Action



**Wen-plast® Hygienic Doors,**  
 K Type Double Action Insulated

**Performance Free Hygienic Performance**



# Other door systems from DorteK



Hermetically Sealing



Fast Acting



Gas Tight

## Frame Options

- GRP frame
- Fire rated GRP frame with patented concealed intumescent strip
- Various stainless steel frames
- Aluminium wrap-around frame for wall panels



GRP frame



Wrap around aluminium or stainless steel frames

## Installation & Service

All installations and service calls are carried out nationwide by our own fully trained engineers.

Service contract details are available on request



**Mobile Exhibition Vehicle. With full working models of our hygienic door systems. Available for CPD presentations and site visits. Contact DorteK to arrange a booking.**



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